

**BHUTAN STANDARD**

**MICROBIOLOGY OF FOOD AND ANIMAL FEEDING STUFFS-  
HORIZONTAL METHOD FOR THE DETECTION AND ENUMERATION OF  
COLIFORMS-MOST PROBABLE NUMBER TECHNIQUE**



**ICS 07.100.30**

**© Copyright 2019  
BHUTAN STANDARD BUREAU  
The National Standards Body of Bhutan  
THIMPHU**

# **BTS 281: XXXX ISO 4831: 2006**

## **NATIONAL FOREWORD**

This Bhutan Standard which is identical with ISO 4831: 2006 MICROBIOLOGY OF FOOD AND ANIMAL FEEDING STUFFS- HORIZONTAL METHOD FOR THE DETECTION AND ENUMERATION OF COLIFORMS-MOST PROBABLE NUMBER TECHNIQUE Standard issued by the International Organization for Standardization was adopted by Bhutan Standards Bureau by Food and Agriculture technical committee (TC 02) and approved by the Bhutan Standards Bureau Board (BSB Board) on xxxx, 2019.

The text of the ISO Standard has been approved as suitable for publication as Bhutan Standard without deviation. Certain conventions are however, not identical to those used in Bhutan Standard.

Attention is particularly drawn to the following:

- a) Where the words “ISO Standard” appear referring to this standard, they should be read as “Bhutan Standard”.
- b) Wherever page numbers are quoted, they are “ISO Standard” page numbers.

---

---

**Microbiology of food and animal feeding  
stuffs — Horizontal method for the  
detection and enumeration of  
coliforms — Most probable number  
technique**

*Microbiologie des aliments — Méthode horizontale pour la recherche et  
le dénombrement des coliformes — Technique du nombre le plus  
probable*

BSI  
For sale only! Not for SALE!



**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

BSB TC use only! Not for SALE!

© ISO 2006

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 4831 was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 9, *Microbiology*.

This third edition of ISO 4831 cancels and replaces ISO 4831:1991 and ISO 5541-2:1986. Clauses 4, 9 and 10 of ISO 4831:1991 have been technically revised. The main changes are as follows:

- the alternative procedure of incubation at 35 °C has been deleted;
- detection and enumeration of coliforms are covered (Clauses 4 and 9);
- description of the MPN and the CCT have been omitted (Clause 10) and reference is given to ISO 7218.

Considering the nature of the changes to the previous edition of this International Standard, it is considered that the validation of alternative methods based on ISO 4831:1991 is not affected by this revision.

## Introduction

Because of the large variety of food and feed products, this horizontal method may not be appropriate in every detail for certain products. In this case, different methods, which are specific to these products, may be used if absolutely necessary for justified technical reasons. Nevertheless, every attempt should be made to apply this horizontal method as far as possible.

When this International Standard is next reviewed, account will be taken of all information then available regarding the extent to which this horizontal method has been followed and the reasons for deviations from this method in the case of particular products.

The harmonization of test methods cannot be immediate and, for certain groups of products, International Standards and/or national standards may already exist that do not comply with this horizontal method. It is hoped that when such standards are reviewed they will be changed to comply with this International Standard so that eventually the only remaining departures from this horizontal method will be those necessary for well-established technical reasons.

The technique described in this International Standard is less precise than that described in ISO 4832 [1], but allows a microbiological examination to be carried out on a larger test portion, thus permitting a lower number of coliforms per gram or per millilitre of product to be detected. Moreover, since the definition of “coliforms” adopted in the two documents is different, the microorganisms enumerated are not necessarily the same.

For any particular product, the method to be chosen will be specified in the International Standard dealing with that product.

For the purposes of a practicable test method, the definition of “coliforms” given in Clause 3 and used as the basis for the procedure is not necessarily identical to corresponding definitions given in other published texts. A proportion of strains of the microorganisms described in other published texts as “coliforms” (including *Escherichia coli*) fail to produce enough gas to be detectable by use of a Durham tube (i.e. “anaerogenic strains”). Therefore the method described in this International Standard will not detect all strains of the microorganisms referred to in other publications as “(presumptive) coliforms” (e.g. certain strains of *Citrobacter*, *Enterobacter*, *Klebsiella*) (see Reference [2]).

# Microbiology of food and animal feeding stuffs — Horizontal method for the detection and enumeration of coliforms — Most probable number technique

## 1 Scope

This International Standard gives general guidelines for the detection and the enumeration of coliforms. It is applicable to

- products intended for human consumption and for the feeding of animals, and
- environmental samples in the area of food production and food handling.

Enumeration is carried out by calculation of the most probable number (MPN) after incubation in a liquid medium at 30 °C or 37 °C.

NOTE The temperature is subject to agreement between the parties concerned. In the case of milk and milk products, the temperature of incubation is 30 °C.

This enumeration method is applicable when the number sought is expected to be in the range 1 to 100 per millilitre or per gram of test sample.

A limitation on the applicability of this International Standard is imposed by the susceptibility of the method to a large degree of variability. The information given in Clause 11 provides guidance on the applicability of the method and on the interpretation of the results.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6887 (all parts), *Microbiology of food and animal feeding stuffs — Preparation of test samples, initial suspension and decimal dilutions for microbiological examination*

ISO 7218, *Microbiology of food and animal feeding stuffs — General requirements and guidance for microbiological examinations*

ISO 8261, *Milk and milk products — General guidance for the preparation of test samples, initial suspensions and decimal dilutions for microbiological examination*

ISO/TS 11133-1, *Microbiology of food and animal feeding stuffs — Guidelines on preparation and production of culture media — Part 1: General guidelines on quality assurance for the preparation of culture media in the laboratory*

ISO/TS 11133-2:2003, *Microbiology of food and animal feeding stuffs — Guidelines on preparation and production of culture media — Part 2: Practical guidelines on performance testing of culture media*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

##### **coliforms**

bacteria which, at the specified temperature (i.e. 30 °C or 37 °C, as agreed) cause fermentation of lactose with the production of gas under the test conditions specified in this International Standard

#### 3.2

##### **detection of coliforms**

determination of the presence or absence of these bacteria, in a particular quantity of product, when tests are carried out in accordance with the method specified in this International Standard

#### 3.3

##### **enumeration of coliforms**

most probable number of coliforms found per millilitre or per gram of the test sample, when the test is carried out in accordance with the method specified in this International Standard

### 4 Principle

#### 4.1 Detection of coliforms

**4.1.1** A tube of selective enrichment broth is inoculated with the test portion and incubated at 30 °C or 37 °C (as agreed) for 24 h or 48 h.

**4.1.2** A tube of confirmation medium is inoculated from the tube obtained in 4.1.1 when opacity and/or gas formation has been noted, and incubated at 30 °C or 37 °C (as agreed) for 24 h or 48 h.

**4.1.3** The presence of coliforms is confirmed in the case that opacity and gas formation have been noted after examination of the tube obtained in 4.1.2.

#### 4.2 Enumeration by the MPN technique

**4.2.1** Three tubes of double-strength liquid selective enrichment medium are inoculated with a specified quantity of the test sample if the initial product is liquid, or with a specified quantity of an initial suspension in the case of other products.

**4.2.2** Three tubes of single-strength liquid selective enrichment medium are inoculated with a specified quantity of the test sample if the initial product is liquid, or with a specified quantity of an initial suspension in the case of other products. Then, under the same conditions, further tubes of single-strength medium are inoculated with decimal dilutions of the test sample or of the initial suspension.

**4.2.3** The tubes containing double-strength selective enrichment medium are incubated at 30 °C or 37 °C (as agreed) for 24 h, and the tubes containing single-strength medium are incubated for 24 h or 48 h, after which period these tubes are examined for gas formation or opacity preventing the detection of gas formation.

**4.2.4** A series of tubes of the confirmation medium are inoculated with the cultures from the tubes of double-strength selective enrichment medium, and with the cultures from the tubes of single-strength selective enrichment medium in which gas formation or opacity preventing the detection of gas formation has been noted.

**4.2.5** The tubes from 4.2.4 are incubated at 30 °C or 37 °C (as agreed) for 24 h or 48 h and the tubes are examined for gas formation.

**4.2.6** The most probable number of coliforms per millilitre or per gram of sample (i.e. the MPN) is calculated from the number of tubes in the new series (4.2.5) showing gas formation. A table for determination of most probable numbers is used.



## 5 Culture media and diluents

### 5.1 General

See ISO 7218, ISO/TS 11133-1 and ISO/TS 11133-2 for the preparation, production and performance testing of culture media.

### 5.2 Diluents

See ISO 6887 (relevant part), ISO 8261 or the specific International Standard dealing with the product under examination.

### 5.3 Selective enrichment medium: Lauryl sulfate tryptose broth

#### 5.3.1 Composition

	a) Double-strength medium	b) Single-strength medium
Enzymatic digest of milk and animal proteins	40 g	20 g
Lactose (C <sub>12</sub> H <sub>22</sub> O <sub>11</sub> ·H <sub>2</sub> O)	10 g	5 g
Dipotassium hydrogen phosphate (K <sub>2</sub> HPO <sub>4</sub> )	5,5 g	2,75 g
Potassium dihydrogen phosphate (KH <sub>2</sub> PO <sub>4</sub> )	5,5 g	2,75 g
Sodium chloride	10 g	5 g
Sodium lauryl sulfate	0,2 g	0,1 g
Water	1 000 ml	1 000 ml

#### 5.3.2 Preparation

Dissolve the different components or the dehydrated complete medium in the water, by heating if necessary.

Adjust the pH, if necessary, so that after sterilization it is  $6,8 \pm 0,2$  at 25 °C.

Dispense the media in quantities of 10 ml into tubes of dimensions of approximately 16 mm × 160 mm (6.4) containing Durham tubes (6.5) in the case of single-strength medium, and into test tubes of dimensions of approximately 20 mm × 200 mm (6.4) [not containing Durham tubes (6.5)] in the case of the double-strength medium.

Sterilize in an autoclave set at 121 °C for 15 min. The Durham tubes shall not contain air bubbles after sterilization.

#### 5.3.3 Performance testing for the quality assurance of the culture medium

For the definitions of selectivity and productivity, refer to ISO/TS 11133-1. Performance testing relating to lauryl sulfate tryptose broth is given in ISO/TS 11133-2:2003, Table B.1.

## 5.4 Confirmation medium: Brilliant green lactose bile broth

### 5.4.1 Composition

Enzymatic digest of casein	10 g
Lactose ( $C_{12}H_{22}O_{11} \cdot H_2O$ )	10 g
Dehydrated ox bile	20 g
Brilliant green	0,013 3 g
Water	1 000 ml

### 5.4.2 Preparation

Dissolve the components or the dehydrated complete medium in the water, by heating if necessary.

Adjust the pH, if necessary, so that after sterilization it is  $7,2 \pm 0,2$  at 25 °C.

Dispense the medium in quantities of 10 ml in test tubes of approximately 16 mm × 160 mm (6.4) containing Durham tubes (6.5).

Sterilize in an autoclave set at 121 °C for 15 min. The Durham tubes shall not contain air bubbles after sterilization.

### 5.4.3 Performance testing for the quality assurance of the culture medium

For the definitions of selectivity and productivity, refer to ISO/TS 11133-1. Performance testing relating to lactose bile brilliant green broth is given in ISO/TS 11133-2:2003, Table B.1.

## 6 Apparatus and glassware

Usual microbiological laboratory equipment (see ISO 7218) and, in particular, the following.

### 6.1 Apparatus for dry sterilization (oven) or wet sterilization (autoclave).

See ISO 7218.

### 6.2 Incubator, capable of operating at $30\text{ °C} \pm 1\text{ °C}$ or $37\text{ °C} \pm 1\text{ °C}$ .

### 6.3 Loop, made of platinum-iridium, or nickel-chromium, approximately 3 mm in diameter, or disposable loops.

### 6.4 Test tubes, of dimensions approximately 16 mm × 160 mm and 20 mm × 200 mm.

### 6.5 Durham tubes, of a size suitable for use in the test tubes of dimensions 16 mm × 160 mm (6.4).

### 6.6 Total-delivery pipettes, having nominal capacities of 1 ml and 10 ml.

### 6.7 pH-meter, accurate to $\pm 0,1$ pH unit at 25 °C.

## 7 Sampling

Sampling should have been carried out in accordance with the specific International Standard appropriate to the product concerned. If there is no specific International Standard, it is recommended that the parties concerned come to an agreement on this subject.

## 8 Preparation of the test sample

Prepare the test sample in accordance with ISO 6887 (relevant part), ISO 8261 or the specific International Standard appropriate to the product concerned. If there is no specific International Standard, it is recommended that the parties concerned come to an agreement on this subject.

## 9 Procedure (see Annex A)

### 9.1 Detection method (see Figure A.1)

#### 9.1.1 Test portion and initial suspension

See ISO 6887 (relevant part), ISO 8261 or the specific International Standard appropriate to the product concerned.

#### 9.1.2 Inoculation and incubation

**9.1.2.1** Depending on the limit of detection that is required,  $x$  ml of the test sample if liquid, or  $x$  ml of the initial suspension in the case of other products, is transferred to a tube containing 10 ml of double-strength selective enrichment medium [5.3.1a)] when  $1 \text{ ml} < x < 10 \text{ ml}$ , or to a tube containing 10 ml of single-strength selective enrichment medium [5.3.1b)] when  $x \leq 1 \text{ ml}$ .

**9.1.2.2** Leave the tube of double-strength medium (9.1.2.1) in the incubator (6.2) set at 30 °C or 37 °C (as agreed) for  $24 \text{ h} \pm 2 \text{ h}$ .

**9.1.2.3** Leave the tube of single-strength medium (9.1.2.1) in the incubator (6.2) at 30 °C or 37 °C (as agreed) for  $24 \text{ h} \pm 2 \text{ h}$  or, if neither gas formation nor opacity preventing the detection of gas formation is observed at this stage, continue incubation for another  $24 \text{ h} \pm 2 \text{ h}$ .

#### 9.1.3 Confirmation (see Figure A.3)

**9.1.3.1** From the incubated tube from 9.1.2.2, inoculate with a loop (6.3) a tube of confirmation medium (5.4). Incubate in the incubator (6.2) set at 30 °C or 37 °C (as agreed) for  $24 \text{ h} \pm 2 \text{ h}$  or, if gas formation is not observed at this stage, for  $48 \text{ h} \pm 2 \text{ h}$ .

**9.1.3.2** Carry out the same procedure as described in 9.1.3.1 for the incubated tubes from 9.1.2.3 showing gas formation, or opacity preventing the detection of gas formation, when either of these features is first observed (i.e. after  $24 \text{ h} \pm 2 \text{ h}$  or after  $48 \text{ h} \pm 2 \text{ h}$ ).

#### 9.1.4 Interpretation (see Figure A.1)

A tube from 9.1.3.1 or 9.1.3.2 in which gas formation is observed after  $24 \text{ h} \pm 2 \text{ h}$  or  $48 \text{ h} \pm 2 \text{ h}$  is considered as a positive tube.

## 9.2 Enumeration method (MPN) (see Figure A.2)

### 9.2.1 Test portion, initial suspension and dilutions

See ISO 6887 (relevant part), ISO 8261 or the specific International Standard appropriate to the product concerned.

Prepare a sufficient number of dilutions to ensure that all the tubes corresponding to the final dilution yield a negative result.

### 9.2.2 Inoculation and incubation

**9.2.2.1** It is usual that there is a combination of three tubes for each dilution series. However, for some products and/or each time that results of greater accuracy are required, it may be necessary to inoculate series consisting of more than three tubes (e.g. five tubes). For these cases, for the calculation of the MPN see the relevant tables included in ISO 7218.

**9.2.2.2** Take three tubes of double-strength selective enrichment medium [5.3.1a)]. Using a sterile pipette (6.6) transfer to each of these tubes 10 ml of the test sample if liquid, or 10 ml of the initial suspension in the case of other products.

**9.2.2.3** Then take three tubes of single-strength selective enrichment medium [5.3.1b)]. Using a fresh sterile pipette (6.6), transfer to each of these tubes 1 ml of the test sample if liquid, or 1 ml of the initial suspension in the case of other products.

**9.2.2.4** For each of the further dilutions, continue as described in 9.2.2.3. Use a fresh sterile pipette for each dilution. Carefully mix the inoculum and the medium.

**9.2.2.5** Leave the tubes of double-strength medium (9.2.2.2) in the incubator (6.2) set at 30 °C or 37 °C (as agreed) for 24 h ± 2 h.

**9.2.2.6** Leave the tubes of single-strength medium (9.2.2.3 and 9.2.2.4) in the incubator (6.2) set at 30 °C or 37 °C (as agreed) for 24 h ± 2 h or, if neither gas formation nor opacity preventing the detection of gas formation is observed at this stage, continue incubation for another 24 h ± 2 h.

### 9.2.3 Confirmation (see Figure A.3)

**9.2.3.1** From each of the incubated tubes from 9.2.2.5, inoculate with a loop (6.3) a tube of confirmation medium (5.4). Incubate in the incubator (6.2) set at 30 °C or 37 °C (as agreed) for 24 h ± 2 h or, if gas formation is not observed at this stage, continue incubation for another 24 h ± 2 h.

**9.2.3.2** Carry out the same procedure as described in 9.2.3.1 for the incubated tubes from 9.2.2.6 showing gas formation, or opacity preventing the detection of gas formation, when either of these features is first observed (i.e. after 24 h ± 2 h or after 48 h ± 2 h).

### 9.2.4 Interpretation (see Figure A.2)

For each dilution, count the total number of tubes in which gas formation is observed in 9.2.3 (positive tubes) after 24 h ± 2 h and (if used) 48 h ± 2 h.

## 10 Calculation and expression of results

In accordance with the results of the interpretation (see 9.1.4), indicate the presence or absence of coliforms in a test portion of  $x$  g or  $x$  ml of product (see ISO 7218).

Calculate the most probable number from the number of positive tubes at each dilution. See ISO 7218.

## 11 Precision

It is recognized that wide variations in results may occur with the MPN technique. Results obtained using this method should therefore be used with caution.

Confidence limits are given in ISO 7218.

## 12 Test report

The test report shall specify:

- all information necessary for the complete identification of the sample;
- the sampling method used, if known;
- the test method used, with reference to this International Standard;
- the aim of the test and the incubation temperature used;
- all operating details not specified in this International Standard, or regarded as optional, together with details of any incident which may have influenced the result(s);
- the test result(s) obtained.

## Annex A (normative)

### Flowcharts for procedure

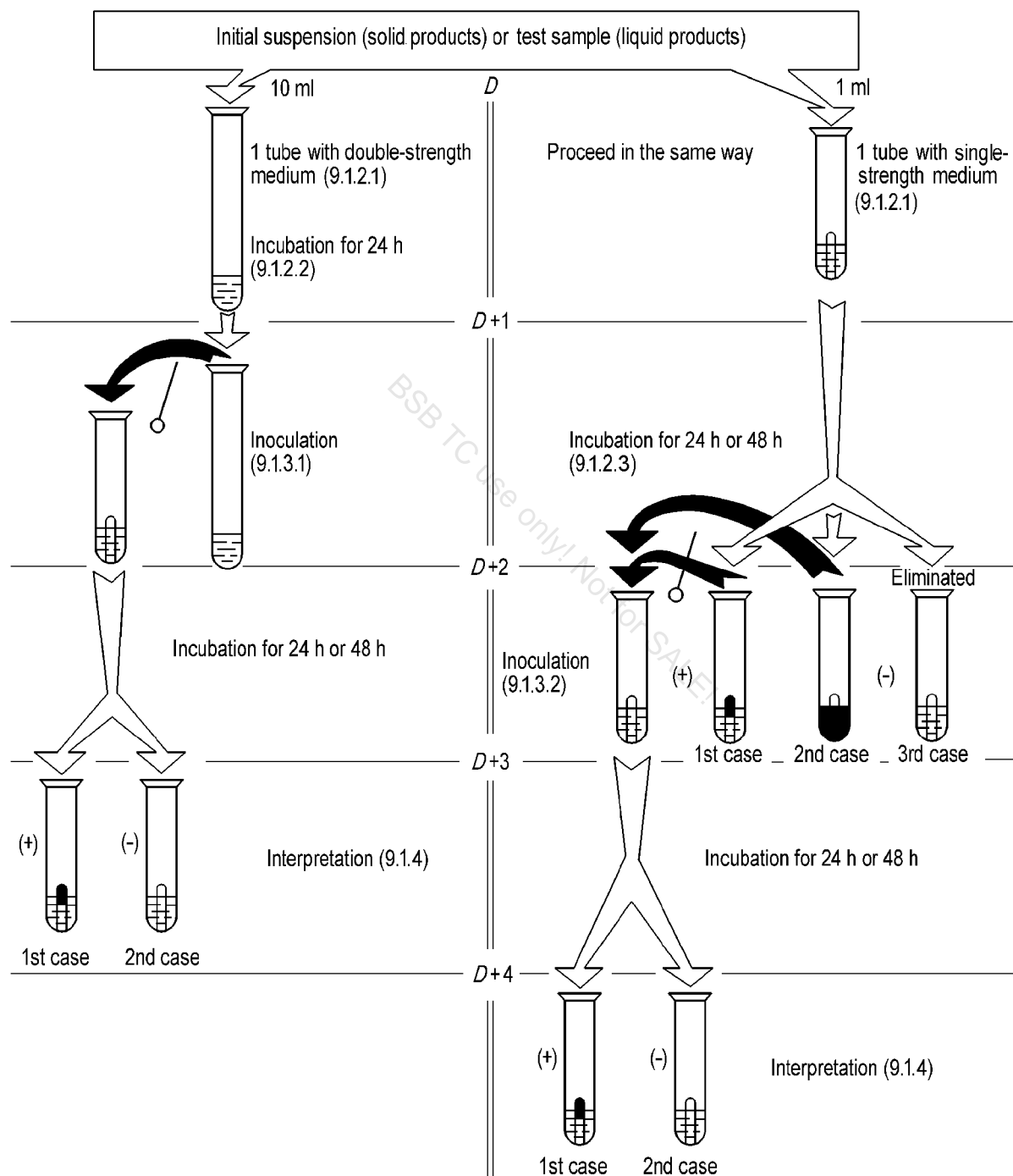


Figure A.1 — Detection method

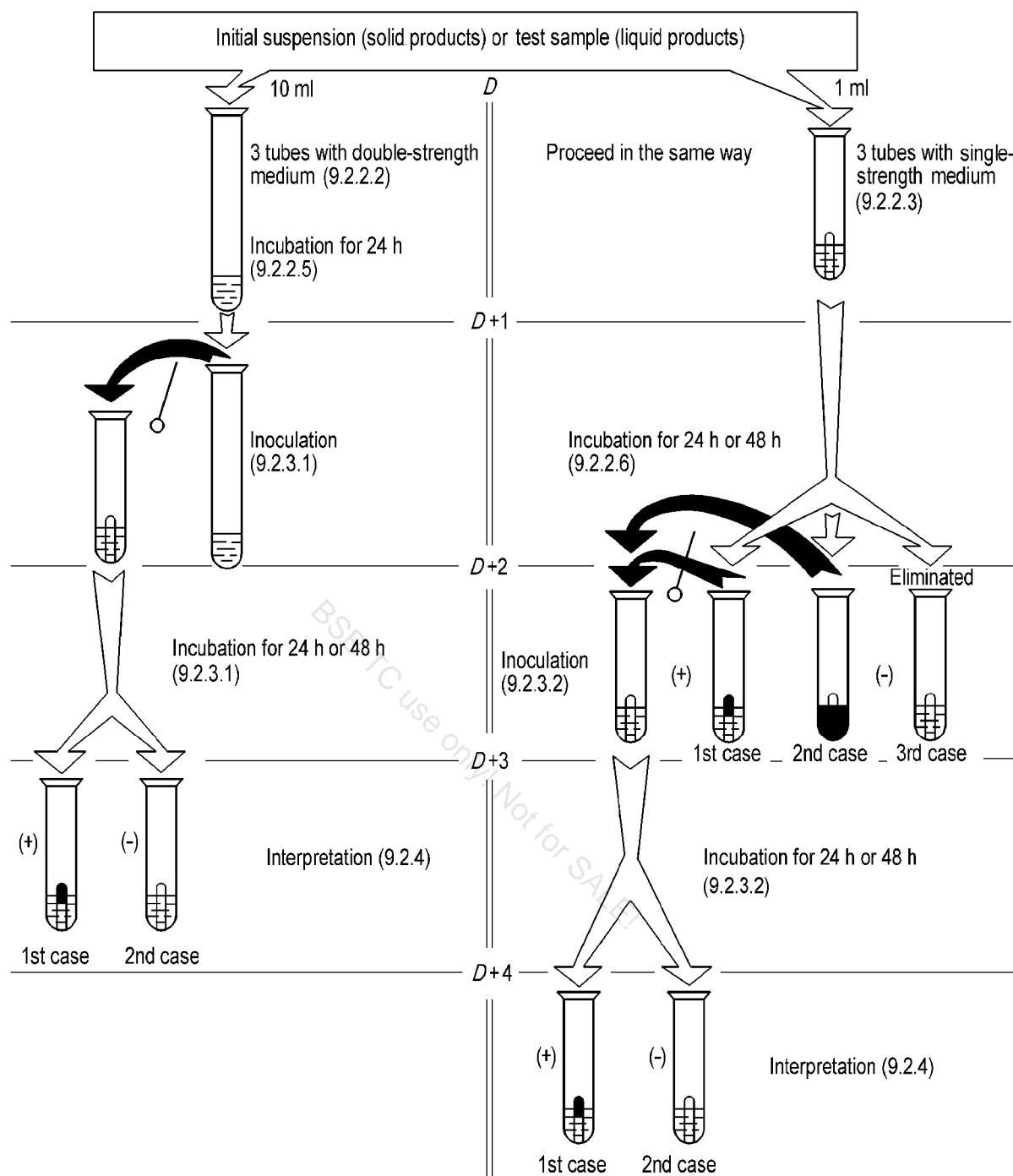
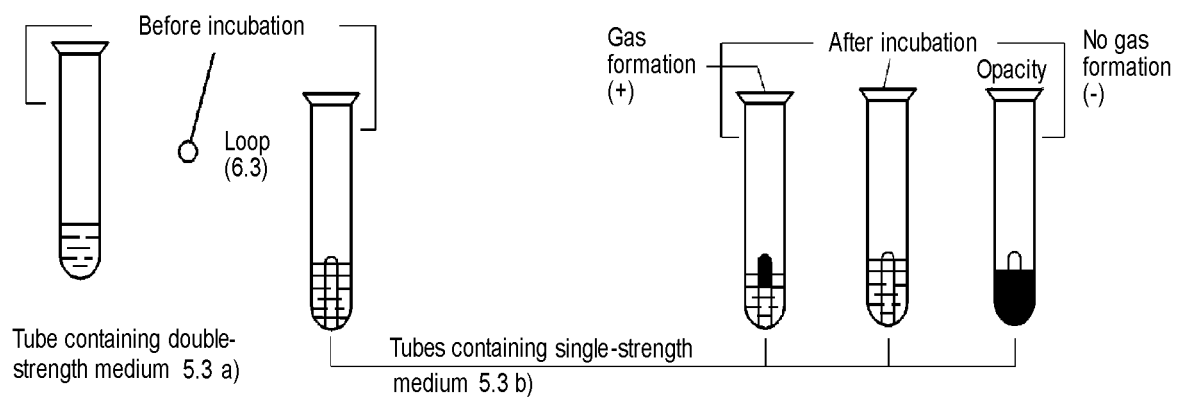


Figure A.2 — Enumeration method



**Figure A.3 — Details of the confirmation stage**

BSB TC use only! Not for SALE!



## Bibliography

- [1] ISO 4832, *Microbiology of food and animal feeding stuffs — Horizontal method for the enumeration of coliforms — Colony-count technique*
- [2] EDWARD, P.R. and EWING, W.H., *Identification of Enterobacteriaceae*, 3rd edn., Burgess Publishing Company, Minneapolis, Minnesota, USA, 1972

BSB TC use only! Not for SALE!

BSB TC use only! Not for SALE!

**SUB COMMITTEE ON JUICES**  
**(TC 02/SC 05)**

***Organization***

***Representative(s)***

National Food Testing Laboratory, BAFRA

Mr. Kanjur Wangdi

(Convener)

Bhutan Agro Industry Limited

Mrs. Nim Dem Hingmang

Bhutan Agro Industry Limited

Mrs.Jigme Wangmo

Bhutan Fruit Products Private limited

Ms.Karma Sonam

Bhutan Milk and Agro Pvt. Limited

Dr. M. Sharma

Bhutan Milk and Agro Pvt. Limited

Ms.Kinga Delma

National Food Testing Laboratory, BAFRA

Mr. Anil Rai

National Post Harvest Center, Paro

Mr. Sonam Tobgay

National Post Harvest Center, Paro

Mr. Dorji Rinchen

Zimdra Food Pvt. Limited, P/ling

Mr. Umesh Parsad

Zimdra Food Pvt. Limited, P/ling

Mr. Rinchen Chedup

Bhutan Standards Bureau

Mr. Sonam Phuntsho,  
Director General  
(Ex-officio member)

**Member Secretary**

Ms. Tashi Choden  
Standardization Division  
Bhutan Standards Bureau

# **BTS 281: XXXX ISO 4831: 2006**

## **FOOD AND AGRICULTURE TECHNICAL COMMITTEE**

### **(TC 02)**

#### ***Organization***

#### ***Representative(s)***

National Dairy Research Development Centre

Mr.Phuntsho.T.Norbu  
(Chairperson)

Bhutan Agriculture and Food Regulatory Authority

Mr. Jamyang Phuntsho

Bhutan Agriculture and Food Regulatory Authority

Mrs. Gyem Bidha

Bhutan Agro Industry Limited

Mrs. Nim Dem Hingmang

Bhutan Agro Industry Limited

Mrs. Jigme Wangmo

Bhutan Exporters Association

Mr. Dorji Tshering

Bhutan Livestock Development Corporation Limited

Mr. Sithar Dorji

Bhutan Livestock Development Corporation Limited

Mr. Pema Khandu

Department of Agriculture, MoAF

Mrs.Pema Choden

Department of Agriculture, MoAF

Mr. Jimba Rabgyel

Department of Agriculture and Marketing Cooperatives

Mr. Dawa Tshering

Department of Agriculture and Marketing Cooperatives

Mr.Tashi Tshering

Department of Industry, MoEA

Mr.Tashi Dorji

National Post Harvest Center, Paro

Mr.Dechen Tshering

Office of Consumer Protection, MoEA

Mr. Jigme Dorji

Office of Consumer Protection, MoEA

Mrs. Chencho Zangmo

Bhutan Standards Bureau

Mr. Sonam Phuntsho,  
Director General  
(Ex-officio member)

#### **Member Secretary**

Ms. Tashi Choden  
Standardization Division  
Bhutan Standards Bureau